

HIGH TRANSMITTANCE GLASS SHEET AND METHOD OF MANUFACTURING THE SAME

BACKGROUND OF THE INVENTION

5 1. Field of the Invention

The present invention relates to a high transmittance glass sheet of soda-lime-silica glass manufactured mainly by a float process. More specifically, this invention relates to a high transmittance glass sheet that allows the formation of nickel sulfide (NiS) in a process of melting a glass
10 raw material to be suppressed effectively.

2. Related Background Art

In methods of manufacturing a soda-lime-silica glass sheet such as a float process and a roll out process, the following problem may arise.
15 That is, in a process of melting raw materials in a furnace at a high temperature near 1,500°C, metal particles of stainless steel or the like containing nickel (Ni) may be mixed into the raw materials. The metal particles may react with sulfur (S) in salt cake (Na₂SO₄) included in the raw materials. As a result of this reaction, nickel sulfide (NiS) is formed as
20 minute foreign matter in glass products. NiS particles are present at a minimal rate of about one per a little over 10 tons of glass products, and are of an extremely minute spherical form having a diameter as small as about 0.3 mm or less. Therefore, it is difficult to detect NiS particles on production lines.

25 Some soda-lime-silica glass sheets are tempered to be used for buildings, vehicles, cover glass plates for solar cell panels, solar water heaters or the like. In a tempering process, a glass sheet is heated to a temperature near the softening point (about 600°C) of the glass sheet. Then, the glass sheet is quenched so that compressive stress layers are
30 generated in surfaces of the glass sheet.

When NiS is contained in a tempered glass sheet, NiS is present in an α phase that is stable at about 350°C or higher, and undergoes phase transition with the lapse of time to a β phase that is more stable at room temperature. This phase transition causes NiS particles to expand in
35 volume. As a result of this, micro cracks may appear in the vicinity of the NiS particles. Inside the tempered glass sheet, a tensile stress layer exists, having a thickness of about two-thirds that of the glass sheet. When cracks

appear in the tensile stress layer, the cracks run rapidly to cause spontaneous fracture of the tempered glass sheet.

To prevent such spontaneous fracture of a tempered glass sheet, so-called soaking has been known. In this method, tempered glass sheets
5 are heated to 300°C or lower in a furnace (soaking furnace). Then, the tempered glass sheets are maintained in the furnace for a predetermined time, so that NiS undergoes phase transition from an α phase to a β phase. This forces the tempered glass into breakage. In this manner, defective glass products containing NiS are eliminated.

10 However, operations such as the soaking in which heat treatment is mainly performed cost considerable energy and time, thereby causing an increase in manufacturing cost. This also is a serious hindrance to shortening of delivery times and an improvement in productivity. Further, defective products are eliminated in the soaking, thereby causing a decrease
15 in product yield.

JP 9(1997)-169537 A discloses a method of manufacturing a soda-lime-silica glass in which 0.01 to 0.15 wt. % of a zinc compound such as zinc nitrate and zinc sulfate is added to raw materials, thereby allowing the formation of NiS to be suppressed.

20 Meanwhile, there has been a growing demand that a high transmittance glass sheet, more specifically, a glass sheet having a light color and a high transmittance be used for an interior glass, a showcase, a display case, a high transmittance non-colored window glass, a high transmittance non-colored mirror, a glass substrate for a solar cell panel, a
25 cover glass plate for a solar cell panel, a solar water heater, a material for a high solar-heat transmittance window glass, and a flat display substrate glass such as a front panel or the like. However, no high transmittance glass sheet has been known so far that is suitable for industrial mass production.

30 SUMMARY OF THE INVENTION

A high transmittance glass sheet according to the present invention is formed of a soda-lime-silica glass composition containing, expressed in wt. %, less than 0.020% of total iron oxide and 0.006 to 2.0% of zinc oxide.

35 In this specification, total iron oxide denotes an amount of iron oxide in terms of Fe_2O_3 . All of the iron in the composition is counted as Fe_2O_3 , even if it exists as FeO .

The soda-lime-silica glass composition constituting the high transmittance glass sheet according to the present invention contains less than 0.020 wt. % (less than 200 ppm) of total iron oxide. By maintaining the content of total iron oxide at a low level as described above, it is made
5 easier to obtain a high transmittance glass sheet having, on a 4.0 mm thickness basis, a solar radiation transmittance of 87.5% or higher. Preferably, total iron oxide is contained in an amount of not less than 0.005 wt. % as will be described later.

For the effective suppression of NiS formation in a soda-lime-silica
10 glass composition containing less than 200 ppm of total iron oxide, zinc oxide should be contained, in terms of ZnO, in an amount of not less than 0.006 wt. % (not less than 60 ppm). The addition of zinc oxide does not cause an increase in light absorption in the visible light region. It has been found to be desirable for the suppression of NiS formation that the content
15 of zinc oxide be increased in inverse proportion to the content of total iron oxide. When the content of total iron oxide has a value near 200 ppm, it is required that ZnO be contained in an amount of not less than 60 ppm. When the content of total iron oxide is 50 ppm, preferably, ZnO is contained in an amount of not less than 180 ppm. More preferably, when the content
20 of total iron oxide has a value near 200 ppm, ZnO is contained in an amount of not less than 100 ppm, and when the content of total iron oxide is 50 ppm, ZnO is contained in an amount of not less than 300 ppm.

In manufacturing a high transmittance glass, in order to prevent ZnO from volatilizing during melting to damage a furnace, ZnO should be
25 contained in an amount of not more than 2.0 wt. % (not more than 20,000 ppm). In the case where a float bath is used for forming a glass sheet, in order to prevent ZnO that has volatilized and condensed in the float bath from dropping onto a glass ribbon to form a defect, ZnO is used desirably in an amount of not more than 5,000 ppm, and more desirably in an amount of
30 not more than 1,000 ppm.

This problem, which is caused by dropping of a condensed material that has volatilized, does not occur in the case where a glass sheet is manufactured, instead of using the float bath, for example, by a roll out process in which molten glass is rolled using a roller with an uneven (a
35 predetermined pattern) or an even surface, and by a process in which molten glass that has been allowed to pass through a slit or overflow from a melting tub is drawn.

Thus, as shown in FIG. 1, where an x-coordinate axis indicates the content of the total iron oxide expressed in ppm and a y-coordinate axis indicates the content of the zinc oxide expressed in ppm, the glass composition has contents of the total iron oxide and the zinc oxide whose values fall preferably within a range defined by a square ABCD formed by connecting Point A (200, 60), Point B (200, 20,000), Point C (50, 20,000), and Point D (50, 180) in this order, more preferably within a range defined by a square A'BCD' formed by connecting Point A' (200, 100), Point B (200, 20,000), Point C (50, 20,000), and Point D' (50, 300) in this order, and most preferably within a range defined by a square A'B'C'D' formed by connecting Point A' (200, 100), Point B' (200, 5,000), Point C' (50, 5,000), and Point D' (50, 300) in this order.

The present invention also provides a method of suppressing formation of nickel sulfide in a high transmittance glass sheet having a solar radiation transmittance of 87.5% or higher and/or a visible light transmittance of 90.0% or higher on a basis of a 4.0 mm thick glass sheet. In the method, a glass raw material is prepared so that a content of total iron oxide in terms of Fe_2O_3 is less than 0.020 wt % and a content of zinc oxide is 0.006 to 2.0 wt. %, and the glass raw material is melted.

The content of zinc oxide required to suppress the formation of nickel sulfide particles in a glass composition increases as the content of total iron oxide is decreased when the content of the total iron oxide in the glass is in the range of 0.006 to 0.060 wt. %. Since zinc oxide materials are costly compared with other raw materials, it would be cost effective to use zinc oxide in the least possible amount required to suppress the formation of nickel sulfide particles. Therefore, in manufacturing soda-lime glasses successively, when the content of total iron oxide in a glass composition is decreased over time, preferably, the content of zinc in the glass composition is increased accordingly within the range of 0.006 to 0.50 wt. % (60 to 5,000 ppm). Conversely, when the content of the total iron oxide in the glass composition is increased over time, preferably, the content of zinc in the glass composition is decreased accordingly in the above range.

Examples of zinc compounds for zinc oxide (ZnO) that should be added to a raw material include an inorganic zinc compound such as zinc nitrate ($\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$), zinc sulfate ($\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$), a zinc halide (e.g. zinc fluoride ($\text{ZnF}_2 \cdot 4\text{H}_2\text{O}$), zinc bromide (ZnBr_2), zinc chloride (ZnCl_2) and zinc iodide (ZnI_2)) and zinc phosphate ($\text{Zn}_3(\text{PO}_4)_2 \cdot 4\text{H}_2\text{O}$); and an organic

zinc compound such as zinc benzoate ($\text{Zn}(\text{C}_6\text{H}_5\text{CO}_2)_2$) and zinc acetate ($\text{Zn}(\text{CH}_3\text{CO}_2)_2 \cdot 2\text{H}_2\text{O}$). Although these zinc compounds have substantially the same effects, it is most preferable to use at least one selected from zinc nitrate and zinc sulfate from the viewpoint of cost effectiveness or the like.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a graph showing a preferred relationship between the content of total iron oxide and the content of zinc oxide in a glass composition according to the present invention.

10 FIG. 2 is a graph showing a relationship between the respective contents of $\text{T-Fe}_2\text{O}_3$ and CeO_2 and a fluorescence intensity ratio.

FIG. 3 is a graph showing a relationship between the content of Fe_2O_3 and a number of NiS particles formed in a soda-lime-silica glass.

15 FIG. 4 is a graph showing a relationship between an amount of Ni added and the content of ZnO required to reduce the number of NiS particles to half in a soda-lime-silica glass.

DETAILED DESCRIPTION OF THE INVENTION

20 The high transmittance glass sheet according to the present invention is formed of a glass composition containing total iron oxide and zinc oxide as described above. In the following description, the glass composition will be explained in greater detail.

Preferably, the high transmittance glass sheet according to the present invention has the following features. That is, the glass sheet is
25 formed of a soda-lime-silica glass composition that contains in addition to the zinc oxide, expressed in wt. %, 0.005 to less than 0.020% of total iron oxide (hereinafter, referred to as $\text{T-Fe}_2\text{O}_3$) in terms of Fe_2O_3 , less than 0.008% of FeO, and 0 to 0.25% of cerium oxide, and has a ratio (hereinafter, referred to as a FeO ratio) of the content of FeO in terms of Fe_2O_3 to the
30 content of $\text{T-Fe}_2\text{O}_3$ of lower than 40%. When measurements are made on a 4.0 mm thickness basis, the high transmittance glass sheet preferably has a solar radiation transmittance of 87.5% or higher, a visible light transmittance as determined using the CIE standard illuminant C of 90.0% or higher, a dominant wavelength as determined using the illuminant C of
35 540 to 580 nm, and an excitation purity as determined using the illuminant C of 0.35% or lower. Here, the content (wt. %) of the zinc oxide is expressed by a value of an amount of the zinc oxide added with respect to a total

amount of 100 wt. % of the other components.

More preferably, the high transmittance glass sheet has the following features. That is, the glass sheet is formed of a composition that is substantially free from cerium oxide (the content of CeO_2 is less than 0.005 wt. %) and has a FeO ratio of equal to or higher than 22% to lower than 40%. In this case, when a measurement is made on a 4.0 mm thickness basis, the high transmittance glass sheet has an excitation purity as determined using the illuminant C of 0.25% or lower. This composition allows a high transmittance and extremely light colored glass sheet.

Furthermore, a high transmittance glass sheet that is formed of a glass composition containing 0 to 0.005 wt. % of cerium oxide, not more than 0.03 wt. % of manganese oxide, and not more than 0.01 wt. % of vanadium oxide can achieve the following. That is, when the high transmittance glass sheet is exposed to ultraviolet radiation at a wavelength of not more than 400 nm, for example, ultraviolet irradiation according to the light stability test specified in the Japanese Industrial Standards, R3212, on a 4.0 mm thickness basis, the transmittance (in the near-infrared region) at a wavelength of 1,000 nm can be improved by not less than 0.1%, and in some cases, by not less than 0.3% with respect to that of the glass sheet before being exposed to the ultraviolet radiation. Furthermore, after the ultraviolet irradiation, the solar radiation transmittance and the visible light transmittance of the high transmittance glass sheet also can be increased to 90.0% or higher and 90.5% or higher, respectively. Although not entirely clarified, conceivably, lowering of the FeO ratio contributes to these improvements in the transmittance in the near-infrared region. For example, even when a glass sheet has a FeO ratio of 22% or higher, ultraviolet irradiation allows the FeO ratio to be lowered by 3 to 5%, so that the content of FeO can be reduced to lower than 22%.

Furthermore, it also is more preferable that the high transmittance glass sheet has the following features. That is, the high transmittance glass sheet is formed of a composition that contains, expressed in wt. %, 0.02 to 0.25% of cerium oxide, and has a FeO ratio of lower than 22%. When measurements are made on a 4.0 mm thickness basis, the high transmittance glass sheet has a solar radiation transmittance of 90.0% or higher and a visible light transmittance as determined using the illuminant C of 90.5% or higher. This allows a high transmittance glass sheet to be obtained that exhibits a high transmittance particularly in a region ranging

from the visible region to the near-infrared region.

Furthermore, particularly for the efficient conversion of ultraviolet light into visible light, a high transmittance glass sheet is preferred that contains, expressed in wt. %, 0.025 to 0.20% of cerium oxide, and has a ratio
5 of a fluorescence intensity at a wavelength of 395 nm to a fluorescence intensity at a wavelength of 600 nm ($f(395 \text{ nm}) / f(600 \text{ nm})$, hereinafter, referred to also as a fluorescence intensity ratio) of 10 or higher when subjected to ultraviolet irradiation at a wavelength of 335 nm.
Furthermore, a high transmittance glass sheet is desired that contains 0.03
10 to 0.15 wt. % of cerium oxide and has a fluorescence intensity ratio of 15 or higher. Moreover, a high transmittance glass sheet is desired most that contains 0.05 to 0.12 wt. % of cerium oxide and has a fluorescence intensity ratio of 25 or higher, since the glass sheet allows most efficient conversion of ultraviolet light into visible light.

15 Preferably, the above-mentioned soda-lime-silica glass composition according to the present invention contains, in addition to the iron oxide, the zinc oxide and the cerium oxide that are described above, as components constituting a base glass composition, expressed in wt. %, 65 to 80% of SiO_2 , 0 to 5% of Al_2O_3 , 0 to 7% of MgO , 5 to 15% of CaO , where a total content of
20 MgO and CaO is more than 7% and not more than 17%, 10 to 18% of Na_2O , 0 to 5% of K_2O , where a total content of Na_2O and K_2O is 10 to 20%, and 0.05 to 0.3% of SO_3 . The content of the above-mentioned zinc oxide is expressed by an amount of the zinc oxide added with respect to a total amount of 100% of the above components constituting the base glass
25 composition.

Furthermore, more preferably, the total content of MgO and CaO ($\text{MgO} + \text{CaO}$) is 10 to 17 wt. %, and the content of SO_3 is 0.08 to 0.15 wt. %. Moreover, it is desirable that the content of MgO be 0.5 to 7 wt. % since this allows meltability and formability to be improved. Furthermore, it is
30 desirable that the content of Al_2O_3 be 0.5 to 5 wt. % since this allows water resistance to be improved.

Hereinafter, the composition of the high transmittance glass sheet according to the present invention will be described in terms of the components other than the zinc oxide described earlier. In the following
35 description, the respective contents of the components are expressed in wt. %.

In glass, iron oxide is present in forms of Fe_2O_3 and FeO . Fe_2O_3

serves to enhance an ultraviolet-absorbing ability, and FeO serves to enhance a heat-absorbing ability. In order to attain a high transmittance as desired, preferably, the content of T- Fe_2O_3 (a total content of Fe_2O_3 and FeO in terms of Fe_2O_3) is less than 0.020%, and preferably, the content of FeO is less than 0.008%, and the FeO ratio is lower than 40%. When the contents of T- Fe_2O_3 and FeO and the FeO ratio reach and become greater than their respective upper limits, the visible light transmittance becomes too low, and the glass takes more on a blue tone of FeO.

When the content of T- Fe_2O_3 is less than 0.005%, it is necessary to use high purity materials having low iron contents. This leads to a substantial cost increase. Thus, preferably, T- Fe_2O_3 is contained in an amount of not less than 0.005%.

When used for a glass substrate and a cover glass plate for a solar cell panel using amorphous silicon, a glass sheet preferably has a high transmittance with respect to light having a wavelength in the vicinity of 500 to 600 nm and exhibits moderate solar radiation absorption. In this case, preferably, when the content of T- Fe_2O_3 is in the above-mentioned range, the content of FeO is more than 0.003% and less than 0.008%, and the FeO ratio is equal to or higher than 22% and lower than 40%.

When used for a glass substrate and a cover glass plate for a solar cell panel using crystalline silicon, preferably, a glass sheet has a high transmittance with respect to light having a wavelength in the vicinity of 1,000 nm. In this case, preferably, when the content of T- Fe_2O_3 is in the above-mentioned range, the content of FeO is less than 0.004%, and the FeO ratio is lower than 22%.

Cerium oxide (CeO_2) is effective in regulating the content of FeO and the FeO ratio. Particularly, in order to attain a low FeO content and a low FeO ratio required when a high transmittance at a wavelength in the vicinity of 1,000 nm is desired, preferably, CeO_2 is added in an amount of 0.02 to 0.25%.

Furthermore, with respect to glasses containing 0.005 to 0.08 wt. % of T- Fe_2O_3 and 0 to 0.20 wt. % of CeO_2 , a relationship between the content of CeO_2 and a fluorescence property is shown in FIG. 2. As shown in FIG. 2, it was found that ultraviolet light was absorbed and converted to visible light most effectively when the content of CeO_2 was in a given range. That is, it was found that a high transmittance glass sheet could be obtained that contained less than 0.06% of T- Fe_2O_3 and 0.025 to 0.20% of CeO_2 , thereby

achieving a fluorescence intensity ratio of 10 or higher, a fluorescence intensity ratio of 15 or higher when the content of CeO_2 was 0.03 to 0.15%, and a fluorescence intensity ratio of 25 or higher when the content of CeO_2 was 0.05 to 0.12%.

5 The high transmittance glass sheet described above is suitable for use for an interior material, a glass for a showcase or the like particularly because the glass sheet takes on a fluorescent color with gradations when ultraviolet light is incident on an edge surface of the glass sheet from a cross sectional direction.

10 Furthermore, when used for a substrate and a cover glass plate for a solar cell panel or the like, the above-mentioned high transmittance glass sheet is used most suitably since the glass sheet allows energy in the ultraviolet region that hardly contributes to power generation to be converted into light in the visible region, thereby allowing the power
15 generation efficiency to be enhanced.

SiO_2 is a main component forming a skeleton of the glass. When the content of SiO_2 is less than 65%, the durability of the glass is decreased, and when the content of SiO_2 is more than 80%, melting of the glass is hindered.

20 Although not an indispensable component, Al_2O_3 serves to improve the durability and the water resistance of the glass. When the content of Al_2O_3 is increased, melting of the glass is hindered. Thus, the content of Al_2O_3 should be 0 to 5%. In order to improve the durability and the water resistance, preferably, the content of Al_2O_3 is not less than 0.5%. In order
25 not to impair the meltability of the glass, preferably, the content of Al_2O_3 is not more than 2.5%. More preferably, the content of Al_2O_3 is in the range of 1.0 to 2.5%.

Both MgO and CaO serve to improve the durability of the glass and regulate the liquidus temperature and the viscosity of the glass in a forming
30 process. Although not an indispensable component, MgO allows a low liquidus temperature to be maintained when contained in a moderate amount. Thus, the content of MgO is preferably more than 0.5%, and more preferably not less than 2%. When the content of MgO exceeds 7%, the liquidus temperature is increased excessively. On the other hand, when
35 the content of CaO is less than 5%, the meltability is degraded. Further, when the content of CaO exceeds 15%, the liquidus temperature is increased. Thus, more preferably, the content of CaO is not more than 13%. When a

total content of MgO and CaO is not more than 7%, the durability of the glass is decreased. Conversely, when the total content exceeds 17%, the liquidus temperature is increased. Thus, more preferably, the total content is not more than 15%. In the case where the total content of MgO and CaO is as small as, for example, less than 10%, it is required that the content of Na₂O be increased so that the degradation of the meltability and an increase in viscosity of a melt are compensated. This leads to a cost increase and a decrease in chemical durability of the glass. Thus, more desirably, the total content of MgO and CaO is not less than 10%.

Both Na₂O and K₂O serve to accelerate melting of the glass. When the content of Na₂O is less than 10% or when a total content of Na₂O and K₂O is less than 10%, only a poor effect of accelerating glass melting can be obtained. It is not preferable that the content of Na₂O exceeds 18% or the total content of Na₂O and K₂O exceeds 20% since this results in a decrease in the durability of the glass. In applications where water resistance is required particularly, the content of Na₂O is preferably not more than 15%, and more desirably not more than 14.5%. Since a material cost of K₂O is high compared with Na₂O, K₂O is not an indispensable component. Even when K₂O is used, it is not preferable that the content of K₂O exceeds 5%.

SO₃ serves to accelerate clarification of the glass. When the content of SO₃ is less than 0.05%, a sufficient clarifying effect cannot be attained by a regular melting method. Thus, desirably, the content of SO₃ is more than 0.1%. Conversely, when the content of SO₃ exceeds 0.3%, SO₂ produced as a result of decomposition of SO₃ remains in the glass in the form of a bubble, and SO₃ dissolved in the glass becomes more likely to produce bubbles by reboiling.

Although not an indispensable component, TiO₂ can be added in a proper amount for the purposes of enhancing an ultraviolet-absorbing ability or the like as long as the amount is in the range that allows the optical properties that are the intended properties of the present invention not to be impaired. When an excessive amount of TiO₂ is contained, the glass becomes more likely to be yellowish, and the transmittance at a wavelength in the vicinity of 500 to 600 nm is lowered. Thus, desirably, the content of TiO₂ is limited to a low level in the range of less than 0.2%.

Furthermore, even when fluorine, boron oxide, barium oxide, and strontium oxide are contained, the effect of the present invention is not impaired. However, these components create adverse impacts such as a

cost increase, shortening a furnace life, release of harmful substances into the air or the like. Thus, the glass composition should be substantially free from these components.

As a component to be added as an oxidizing agent to a glass having
5 the above-mentioned composition, preferably, cerium oxide in an amount in the range defined in the above description is used, in view of the effect of cerium oxide and an ultraviolet-absorbing effect as another particular effect of cerium oxide. However, an oxidizing agent other than cerium oxide, for example, manganese oxide may be added in an amount in the range of not
10 more than 1% in combination with cerium oxide or as an only oxidizing agent.

Furthermore, SnO_2 may be added as a reducing agent in an amount in the range of not more than 1%. Moreover, as in a general case, in addition to the iron oxide, the cerium oxide and the manganese oxide that
15 are described above, concurrently with the addition of these components, at least one selected from the group consisting of Se, CoO, Cr_2O_3 , NiO, V_2O_5 , MoO_3 or the like may be added as a coloring agent, in an amount in the range that allows the high transmittance that is the intended property of the present invention not to be impaired. However, when the coloring
20 agent is added in an excessive amount, a color tone is intensified and the visible light transmittance is lowered. Thus, desirably, these compounds are not added practically. For example, desirably, the content of V_2O_5 is not more than 0.01 wt. %.

The effect of the high transmittance glass according to the present
25 invention can be attained effectively when the high transmittance glass is subjected to quenching (tempering).

The high transmittance glass sheet according to the present invention is highly demanded particularly in use for a solar cell panel. When the glass sheet is used for a solar cell panel, an anti-reflecting film
30 and a conductive film can be formed on the glass sheet. Even when these films are formed on the glass sheet, the glass properties are not affected. Further, regardless of whether these films are formed, the glass sheet can be subjected to processing involving heating such as tempering and bending. Generally, in rapidly cooling for tempering, the high transmittance glass
35 sheet is heated to a temperature near the softening point of the glass sheet, and then cooled rapidly by being brought into contact with cold air or other fluids.

The high transmittance glass sheet according to the present invention generally has a thickness of 0.3 mm to 30 mm and is suitable for use for an interior glass, a showcase, a display case, a high transmittance non-colored window glass, a high transmittance non-colored mirror, a glass substrate for a solar cell panel, a cover glass plate for a solar cell panel, a solar water heater, a high solar-heat transmittance window glass, a window glass for a microwave oven, or a flat display substrate glass such as a front panel or the like.

10 EXAMPLE

With respect to soda-lime-silica glass in which Ni metal is contained intentionally, a relationship between the content of total iron oxide (in terms of Fe_2O_3) and the degree to which NiS is likely to be formed was examined. As can be seen from the results of the examination shown in FIG. 3, it was observed that NiS became more likely to be formed as the content of the total iron oxide was decreased from 0.20 wt. %, and in particular, the number of NiS particles formed increased steeply when the content of the total iron oxide was not more than 0.060 wt. %. Table 1 shows the respective values of the content of the total iron oxide, an amount of the Ni metal added, the number of the NiS particles formed, and the maximum diameter of the NiS particles that were used to obtain the results shown in FIG. 3. These results were obtained by using a crucible having a capacity of 250 cm^3 . Also in actual melting and forming operations of soda-lime-silica glass using a tank-type melting furnace, it was confirmed that a ratio of defects in a tempered glass sheet caused by soaking increased as the content of iron oxide in the glass was decreased from 0.20 wt. %.

(Table 1)

	Sample 1	Sample 2	Sample 3
Content of total iron oxide (wt. %)	0.018	0.050	0.200
Content of Ni* (ppm)	700	700	700
NiS (no. of particles / 100 g of glass)	323	113	50
Maximum diameter of NiS particle (μm)	150	120	120

*Ni particles contained have a diameter of 149 μm .

- Two types of raw materials varying in Fe_2O_3 content were prepared by mixing reagent chemicals or equivalents of SiO_2 , Al_2O_3 , MgO , CaCO_3 , Na_2CO_3 , K_2CO_3 , TiO_2 , Na_2SO_4 , Fe, and carbon (C). In Table 2, Composition No. 1 represents soda-lime-silica glass having a Fe_2O_3 content of less than 0.02 wt. %, and Composition No. 2 represents soda-lime-silica glass having a Fe_2O_3 content of 0.05 wt. %. A relationship between the respective amounts of Na_2SO_4 and carbon that were used and an amount of resultant SO_3 was determined beforehand. In each composition, based on the relationship, an amount of Na_2SO_4 in terms of Na_2O to be added was set to 0.74 wt. % so that the amount of resultant SO_3 shown in Table 2 was attained. The amount of Na_2O was regulated so that the amount shown in Table 2 was attained by using Na_2CO_3 . In Table 2, the respective contents are expressed in wt. %.

(Table 2)

	Composition No. 1	Composition No. 2
SiO_2	71.9	71.8
Al_2O_3	1.9	1.9
MgO	3.9	3.9
CaO	8.2	8.2
Na_2O	13.6	13.6
K_2O	0.3	0.3
TiO_2	0.030	0.030
CeO_2	0	0
MnO_2	0	0
SO_3	0.200	0.200
T- Fe_2O_3	0.018	0.050
FeO in T- Fe_2O_3	0.005	0.015
Total	100.0	100.0

Glass batch materials of Samples 4 to 47 were prepared in the following manner. That is, with respect to each of these two types of raw materials, a powder of Ni metal having a particle diameter of 149 μm and a
5 powder of zinc nitrate ($\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$) or zinc sulfate ($\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$) are added in the respective amounts shown in Tables 3 and 4. In the tables, A and B in the column titled "additive" represent zinc sulfate ($\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$) and zinc nitrate ($\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$), respectively.

With respect to each sample, a batch of these materials was put in
10 an alumina crucible having a capacity of 250 cc and preheated at a temperature of 600°C for 30 minutes. Then, the batch was inserted in an electric furnace maintained at a temperature of 1,370°C, and the temperature of the electric furnace was raised to 1,400°C in 10 minutes. After being maintained at this temperature for 2.2 hours, the batch was
15 taken out of the electric furnace and cast out to be annealed to room temperature, so that a glass sheet was obtained.

With respect to each glass obtained, the number of NiS particles was measured using a stereomicroscope. The results of the measurements are shown in Tables 3 and 4.

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(Table 3)

	Composition No.	Amount of Ni added (ppm)	Additive*	Amount of additive in terms of ZnO (ppm)	NiS (no. of particles / 100 g of glass)
Sample 4	1	350	A	0	300
Sample 5	1	350	A	100	270
Sample 6	1	350	A	200	290
Sample 7	1	350	A	300	220
Sample 8	1	350	A	400	230
Sample 9	1	350	A	1,000	110
Sample 10	1	140	A	0	52
Sample 11	1	140	A	200	24
Sample 12	1	35	A	0	4
Sample 13	1	35	A	200	3
Sample 14	1	35	A	300	2
Sample 15	1	35	A	400	0
Sample 16	1	140	B	0	52
Sample 17	1	140	B	300	9
Sample 18	2	350	B	0	57
Sample 19	2	350	B	27	52
Sample 20	2	350	B	68	46
Sample 21	2	350	B	103	40
Sample 22	2	350	B	205	33
Sample 23	2	350	B	410	4
Sample 24	2	175	B	0	27
Sample 25	2	175	B	27	19

*Additive A represents zinc sulfate ($\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$)

Additive B represents zinc nitrate ($\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$)

(Table 4)

	Composition No.	Amount of Ni added (ppm)	Additive*	Amount of additive in terms of ZnO (ppm)	NiS (no. of particles / 100 g of glass)
Sample 26	2	175	B	68	17
Sample 27	2	175	B	103	14
Sample 28	2	175	B	205	10
Sample 29	2	87.5	B	0	13
Sample 30	2	87.5	B	27	8
Sample 31	2	87.5	B	68	2
Sample 32	2	87.5	B	103	1
Sample 33	2	87.5	B	205	0
Sample 34	2	350	A	0	57
Sample 35	2	350	A	50	54
Sample 36	2	350	A	126	50
Sample 37	2	350	A	189	46
Sample 38	2	350	A	378	35
Sample 39	2	350	A	756	14
Sample 40	2	175	A	0	27
Sample 41	2	175	A	50	20
Sample 42	2	175	A	126	10
Sample 43	2	175	A	189	2
Sample 44	2	175	A	378	2
Sample 45	2	87.5	A	0	15
Sample 46	2	87.5	A	50	9
Sample 47	2	87.5	A	126	0

It can be seen from Tables 3 and 4 that in each of the glasses containing 0.050 wt. % of T- Fe_2O_3 (Composition No. 2), by adding a trace amount of zinc nitrate ($\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$) or zinc sulfate ($\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$) to the glass materials, a considerable effect of suppressing the formation of NiS in a glass product can be obtained. On the other hand, it can be seen from the tables that, in each of the glasses containing less than 0.02 wt. % of T- Fe_2O_3 (Composition No. 1), an effect of preventing the formation of NiS cannot be obtained when the amount of zinc nitrate or zinc sulfate added is small, and can be obtained by increasing the amount of the zinc nitrate or the zinc sulfate to be added.

Based on the results shown in Tables 3 and 4, with respect to each of glasses having the respective Fe_2O_3 contents, the rate of an amount of an additive in terms of ZnO at which the amount of NiS formed was reduced to half was determined. The results are plotted in FIG. 4. As is apparent from FIG. 4, compared with the glass containing 0.050 wt. % of T- Fe_2O_3 , in

the glass containing 0.018 wt. % of T- Fe_2O_3 , in order to reduce the amount of NiS formed to half, it is required that zinc nitrate or zinc sulfate in terms of ZnO be used in a two- to four-fold amount, namely, of about not less than 100 ppm.

5 (Examples 1 to 18)

Glass batch materials having compositions shown in Tables 5 to 7, in which the respective contents are expressed in terms of oxide and in wt. %, were prepared using low-iron silica sand, alumina, limestone, dolomite, soda ash, salt cake, magnesium oxide, cerium oxide, manganese
10 dioxide, zinc sulfate ($\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$), and a carbon-based reducing agent. Each batch of these materials was heated in an electric furnace to a temperature of 1,450°C to be melted. After four hours of melting, the batch was poured onto a stainless steel plate and annealed to room temperature, so that a glass sheet having a thickness of about 10 mm was obtained. In
15 the tables, the values of concentration are expressed in wt. %.

After that, the surface of the glass sheet was ground so that a glass sheet sample having a thickness of 4.0 mm was obtained. With respect to each sample thus obtained, measurements were performed using the illuminant C for optical properties that are a visible light transmittance, a
20 dominant wavelength, an excitation purity, a solar radiation transmittance, and a fluorescence intensity ratio. The fluorescence intensity ratio was determined in the following manner. That is, each of the samples described above was subjected to ultraviolet irradiation at a wavelength of 335 nm, and a fluorescence intensity was determined at the respective wavelengths.
25 Then, a calculation was performed using the formula, fluorescence intensity ratio = (fluorescence intensity at 395 nm / fluorescence intensity at 600 nm) as an index of the fluorescence intensity. Further, water resistance was evaluated by determining an elution amount of Na_2O (mg) according to JIS 3502. The respective values of the optical properties and the water
30 resistance of each sample as the results of the measurements are shown in Tables 5 to 7.

In the same manner as in the above cases of Examples 1 to 18, 18 types of glass sheets (ZnO-added and Ni-added samples) that were about 10 mm in thickness were obtained. However, for each of these glass sheets, in
35 preparation of a raw material, a powder of Ni metal having a particle diameter of 149 μm further was added in an amount of 150 ppm with respect to a total amount of the raw material (in terms of oxide). Further,

in the same manner as in the above cases of the Examples 1 to 18, 18 types of glass sheets (ZnO-free and Ni-added samples) that were about 10 mm in thickness were obtained. However, for each of these glass sheets, in preparation of a raw material, zinc sulfate was not added, and a powder of Ni metal having a particle diameter of 149 μm was added in an amount of 150 ppm with respect to a total amount of the raw material (in terms of oxide).

With respect to these two sets of samples, measurements were performed for the number of NiS particles using a stereomicroscope. As the results of the measurements, in the samples to which ZnO was not added and Ni was added, 30 to 50 NiS particles per 100 g of glass were observed, while in the samples to which ZnO was added and Ni was added, 0 to 10 NiS particles per 100 g of glass were observed.

(Table 5)

	1	2	3	4	5	6
SiO ₂	71.1	70.4	69.8	69.7	68.0	71.5
Al ₂ O ₃	1.8	2.0	2.9	4.8	2.5	0.2
MgO	4.4	2.1	3.9	2.1	5.9	4.8
CaO	9.0	11.2	7.8	8.9	8.1	7.2
Na ₂ O	12.6	12.9	14.6	13.2	14.1	15.1
K ₂ O	0.8	1.1	0.7	0.9	0.9	0.9
SO ₃	0.23	0.22	0.28	0.09	0.12	0.14
T-Fe ₂ O ₃	0.019	0.019	0.018	0.018	0.016	0.016
TiO ₂	0.04	0.03	0.03	0.04	0.03	0.03
CeO ₂	0	0	0	0	0	0
MnO ₂	0	0	0	0	0	0
Total	100.0	100.0	100.0	100.0	100.0	100.0
ZnO	0.010	0.010	0.015	0.015	0.020	0.020
FeO	0.005	0.007	0.006	0.005	0.004	0.006
FeO ratio (%)	26	37	33	28	25	38
Visible light transmittance (%)	91.4	90.8	91.1	91.4	91.5	90.9
Solar radiation transmittance (%)	90.3	89.1	89.8	90.3	90.7	89.5
Dominant wavelength (nm)	558	552	553	557	562	552
Excitation purity (%)	0.19	0.18	0.18	0.19	0.19	0.17
Fluorescence intensity ratio	0	1	2	0	0	1
Water resistance (mg)	0.59	0.80	0.50	0.15	0.76	1.69

(Table 6)

Example	7	8	9	10	11	12
SiO ₂	71.7	71.7	71.6	71.6	71.5	71.5
Al ₂ O ₃	1.7	1.7	1.7	1.7	1.7	1.7
MgO	4.2	4.2	4.2	4.2	4.2	4.2
CaO	8.5	8.5	8.5	8.5	8.5	8.5
Na ₂ O	13.0	13.0	13.0	13.0	13.0	13.0
K ₂ O	0.7	0.7	0.7	0.7	0.7	0.7
SO ₃	0.12	0.12	0.12	0.12	0.12	0.12
T- Fe ₂ O ₃	0.015	0.015	0.015	0.015	0.015	0.015
TiO ₂	0.02	0.02	0.02	0.02	0.02	0.02
CeO ₂	0	0.04	0.06	0.10	0.14	0.20
MnO ₂	0	0	0	0	0	0
Total	100.0	100.0	100.0	100.0	100.0	100.0
ZnO	0.040	0.040	0.040	0.040	0.040	0.040
FeO	0.004	0.003	0.003	0.002	0.002	0.001
FeO ratio (%)	27	20	20	13	13	7
Visible light transmittance (%)	91.2	91.6	91.6	91.7	91.6	91.6
Solar radiation transmittance (%)	90.0	90.7	90.6	91.0	91.0	91.3
Dominant wavelength (nm)	554	565	565	570	571	573
Excitation purity (%)	0.19	0.20	0.20	0.20	0.24	0.30
Fluorescence intensity ratio	2	21	31	28	16	11
Water resistance (mg)	0.58	0.58	0.58	0.58	0.59	0.59

(Table 7)

	13	14	15	16	17	18
SiO ₂	71.0	71.7	71.6	72.0	71.1	71.1
Al ₂ O ₃	1.4	1.7	1.7	1.7	1.8	1.5
MgO	4.3	4.0	4.2	4.2	4.4	6.2
CaO	8.6	8.5	8.5	8.5	9.0	8.7
Na ₂ O	13.5	13.0	13.0	12.5	12.6	11.1
K ₂ O	0.7	0.7	0.7	0.7	0.7	1.0
SO ₃	0.22	0.23	0.20	0.21	0.23	0.23
T- Fe ₂ O ₃	0.019	0.019	0.011	0.011	0.013	0.013
TiO ₂	0.03	0.03	0.04	0.04	0.04	0.04
CeO ₂	0.22	0.10	0.05	0.06	0.10	0.10
MnO ₂	0	0.06	0	0.08	0	0
Total	100.0	100.0	100.0	100.0	100.0	100.0
ZnO	0.020	0.020	0.050	0.050	0.040	0.40
FeO	0.001	0.002	0.002	0.001	0.002	0.002
FeO ratio (%)	5	11	18	9	15	15
Visible light transmittance (%)	91.6	91.6	91.7	91.8	91.7	91.7
Solar radiation transmittance (%)	91.2	91.0	91.0	91.3	90.9	90.9
Dominant wavelength (nm)	573	570	567	570	568	568
Excitation purity (%)	0.31	0.23	0.20	0.21	0.20	0.20
Fluorescence intensity ratio	9	26	27	27	28	28
Water resistance (mg)	0.79	0.57	0.52	0.44	0.53	0.44

As discussed in the foregoing description, according to the present invention, 0.006 to 0.20 wt. % of zinc oxide is contained in a soda-lime-silica glass containing total iron oxide in terms of Fe₂O₃ in an amount of less than 0.02 wt. %, and thus a sufficient effect of reducing or eliminating the formation of NiS particles can be attained, thereby allowing an improved quality glass product to be obtained.

Furthermore, the addition of the zinc oxide has almost no influence on visible light transmittance and ultraviolet transmittance, and also has no influence on physical property values of the glass in terms of a coloring property, viscosity, expansion or the like. Thus, particularly, the general glass quality can be maintained, while securing high transmittance, thereby achieving a substantial advantage from a practical viewpoint.

Furthermore, the present invention allows manufacturing of glass products containing almost no NiS. Thus, also in a process of

manufacturing a tempered glass, a heating (soaking) process for removing glasses containing NiS can be omitted after a quench tempering process, thereby allowing a manufacturing cost to be reduced. Further, a rate of glass breakage caused in soaking can be lowered, thereby allowing product
5 yield to be improved.

The invention may be embodied in other forms without departing from the spirit or essential characteristics thereof. The embodiments disclosed in this application are to be considered in all respects as illustrative and not limiting. The scope of the invention is indicated by the
10 appended claims rather than by the foregoing description, and all changes which come within the meaning and range of equivalency of the claims are intended to be embraced therein.